



atto abrasives

GLOBAL INNOVATIVE ABRASIVE SOLUTIONS

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Rubber Bonded Flute, Clearance and Thread Grinding Wheels

atto Abrasives manufacture Rubber Flute Wheels in a range of bonds, including High-Density for fast cool grinding, longer wheel life and higher quality finishes.

Flexible bonds are available for Flute Polishing where even finer finishes are needed.

Suitable for Fluting, Clearance grinding, Chamfering, Squaring, Polishing and Pointing. Used for the grinding of Drills, Taps, Reamers, End Mills, etc.



Machine Types:

Junker
Gühring
Hertlein
Normac
Excello
Drake

Availability

Grit Types: A, WA, C and Ceramic Grits
Grit Sizes: 46 to 240 (FEPA)
Diameter: from 100 to 510mm
Thickness: from 1 to 32 mm
Tolerance: Standard +/-0.1mm
Special on request
Faces: All standard - special on request
Relief slots: available
Max Speed: Up to 80 m/sec



Features

- ◆ High Density Bonds
- ◆ Cooler Grinding
- ◆ Quality Finish
- ◆ 80 m/s
- ◆ High "G" Ratio
- ◆ Close Thickness Tolerances
- ◆ Slotted and Special faces