

## Cork Centreless Polishing Wheels

atto Cork Wheels uniquely combine the properties of natural cork particles and abrasive grits in a special rubber matrix.

### Availability\*

Grit Sizes:	Cork 10, 20 and 40
Thickness:	Up to 508mm (20")
Diameter:	Up to 610mm (24")
Types:	Standard types available
Sets:	Sets in different grits sizes available

\* Special shapes and sizes available upon request



### Applications

Polishing and super-finishing of components such as:

- ◆ Taper Roller Bearings
- ◆ Shock Absorbers
- ◆ Hydraulic Piston Rings
- ◆ Steering Rods
- ◆ Shafts

The atto Abrasives product line includes, but is not limited to:

- ⇒ Rubber Bonded Precision Cutting Wheels
- ⇒ Resin Bonded Precision Cutting Wheels
- ⇒ Rubber Bonded Grinding and Polishing Wheels
- ⇒ Polymer Bonded Super Finishing Wheels

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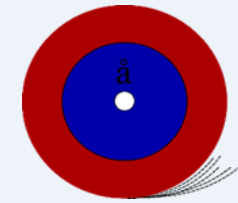
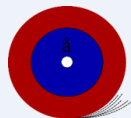
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# attoabrasives

GLOBAL INNOVATIVE ABRASIVE SOLUTIONS



## CENTRELESS WHEELS

1. Regulating Wheels
2. Cork Wheels

For Enquiries Call: +353 51 562700

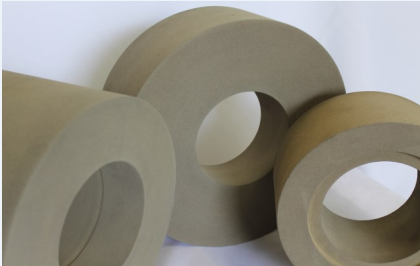
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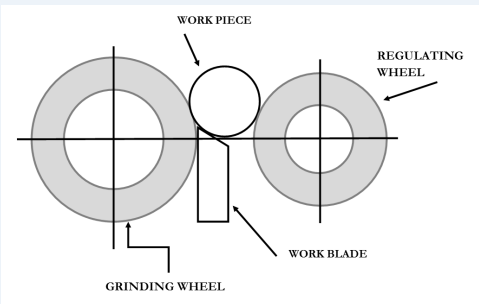
## Rubber Bonded Regulating Wheels

atto Rubber Bonded Regulating Wheels are manufactured in a calendaring process for optimum performance.



### Specials

- Wheels with steel cores for Glebar and Royal Master machines available
- Wheels for special grinding operations



### Applications

Centreless Grinding of:

Bars	Balls	Bearings
Fasteners	Medical Wires	Valves
Rotors	Tubes	Needles

## Specifications

Grit Sizes:	46, 60, 80, 120, 150, 180
Standard Grade:	A80-RR Harder and softer grades upon request
Wheel Sizes:	Complete range of sizes, including non-standard (e.g. slotted) and special sizes
Recesses:	Full range of recesses (metric and imperial)
Special machining available	

Wheels suitable for in-feed, end-feed and through-feed applications.



### Features

- ◆ Consistency
- ◆ Versatility
- ◆ Improved Gripping Power
- ◆ Longer Wheel Life
- ◆ Superior Performance

## Centreless Work Wheels

atto Rubber Bonded Centreless Work Wheels are available in various specifications to suit the material being ground, stock removal rates and the required finish.

### Availability

Common Grit Sizes:	54 to 400
Grades:	K, L, M, N, Q
Bonds:	Rubber and Resin
Grit Types:	A, WA, WAA, C and CA

### Benefits

- ◆ No burning
- ◆ Superior finishes
- ◆ High stock removal
- ◆ Less dressing
- ◆ Reduced costs
- ◆ Consistent grade qualities throughout the wheel.

### Diamond Dressing Tools

Complete the perfect Centreless Grinding operation with quality diamond dressers.

